



kesäkisa -24 3 osio

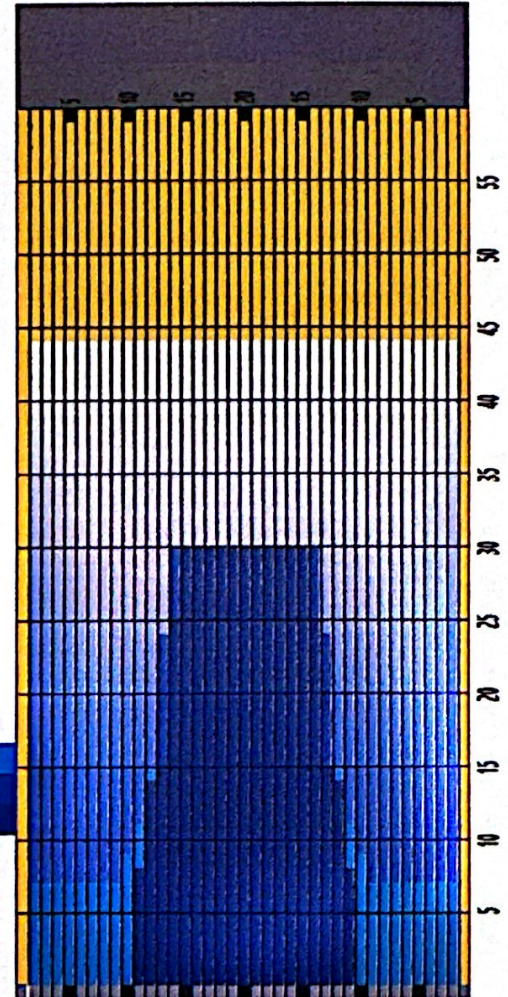


Oil Pattern Distance	44	Reverse Brush Drop	44	Oil Per Board	50 ul
Forward Oil Total	16.65 mL	Reverse Oil Total	6.95 mL	Volume Oil Total	23.6 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	A	185	0.0	7.9	7.9	9250
2	10L	10R	1	14	A	21	7.9	9.8	1.9	1050
3	11L	11R	1	14	A	19	9.8	11.7	1.9	950
4	12L	12R	2	14	A	34	11.7	15.6	3.9	1700
5	14L	14R	4	18	A	52	15.6	25.8	10.2	2600
6	15L	15R	2	18	A	22	25.8	30.9	5.1	1100
7	2L	2R	0	26	A	0	30.9	44.0	13.1	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	44.0	30.0	-14.0	0
2	14L	14R	2	22	A	26	30.0	23.8	-6.2	1300
3	13L	13R	4	18	A	60	23.8	13.6	-10.2	3000
4	12L	12R	2	18	A	34	13.6	8.5	-5.1	1700
5	11L	11R	1	18	A	19	8.5	6.0	-2.5	950
6	2L	2R	0	14	A	0	6.0	0.0	-6.0	0

Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L-10L-10R	8L-12L-10L-10R	13L-17L-10L-10R	18L-10R-17R-13R	18L-10R-12R-8R	18L-10R-7R-3R
Description	Outside Track/Middle	Middle Track/Middle	Inside Track/Middle	Middle/Inside Track	Middle/Middle Track	Middle/Outside Track
Track Zone Ratio	4.8	3.33	1.09	1.09	3.33	4.8

